

GRAVITY DIE CASTINGS TOLERANCE GUIDE

Functional Dimensions

MILLIMETRES

Dimension Tolerance

UP to 18 ± 0.10

18 + to 30 ± 0.13

30 + to 45 ± 0.15

45 + to 65 ± 0.21

65 + to 85 ± 0.27

85 + to 105 ± 0.31

105 + to 125 ± 0.34

125 + to 175 ± 0.40

175 + to 200 ± 0.44

200 + to 250 ± 0.47

250 + to 300 ± 0.51

300 + to 350 ± 0.55

350 + to 400 ± 0.59

400 + to 450 ± 0.62

450 + to 500 ± 0.66

500 + to 550 ± 0.70

550 + to 600 ± 0.74

600 + to 650 ± 0.77